



**\* YM34E3G 100Specification**

Specification		Notes
Standard Model	YM34E3G-100	Basic Model
Extended Model		
Extended Model		
Extended Model		
Extended Model		
Extended Model		

Revision Record			
Version	Reviser	Description	Date

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Checked by

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Date

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Approved by

\_\_\_\_\_  
Date

1 Specification

1.1 Basic Specification

Model	YM34E3G-100(Including Extended Model)
Type	Low Side Shell Design Scroll Compressor
Application	Air conditioning
Refrigerant	R404A
Displacement(cc/rev)	33.3
Cooling Capacity(W) <sup>(a)</sup>	4272
Input Power(W) <sup>(a)</sup>	2373
RLA(A) <sup>(a)</sup>	11.2
Cooling COP(W/W) <sup>(a)</sup>	1.72
Power Supply	208-230V/1~/60Hz
Min. Operating Voltage(V)	187
Max. Operating Voltage(V)	253
LRA(A)	76
Max. Operating Current(A) <sup>(b)</sup>	19.5
Rated Speed(r/min) <sup>(a)</sup>	3500
Compressor Weight(With Oil)(kg)	31
Oil Type	POE
Oil Kinematic Viscosity(cSt, 40°C)	32
Oil Density(kg/L, 20°C)	0.977
Primary Charge(L)	1.4
Recharge(L)	1.25
Oil Circulation Rate <sup>(a)</sup>	≤1%
Rated Sound(Sound Power)(dBA) <sup>(c)</sup>	73
Max. Operating Sound in Running Envelope (Sound Power)(dBA)	78
Vibration Displacement Peak-Peak(mm) <sup>(d)</sup>	≤0.09
Moisture(mg)	≤500
Impurity(mg)	≤80
LVS(V) <sup>(e)</sup>	177
MOV (V) <sup>(f)</sup>	187
Start Capacitor(μF/V)	160
Start Relay	HLR3800-4AI3D
Run Capacitor(μF/V)	60/450
IP Class of Terminal Box	IP21
Compressor Color	Black

1.2 Motor Parameters

Motor Type	Single-phase asynchronous motor
Motor Pole	2
Motor Insulation Class(°C)	130(B Class)
Line to Line Resistance UV(CS)(Ω, 25°C)	1.519(±10%)
Line to Line Resistance UW(CR)(Ω, 25°C)	0.67(±10%)
Line to Line Resistance VW(SR)(Ω, 25°C)	2.189(±10%)
Dielectric Strength	2000VAC / 1s / 50Hz, Leakage Current≤5mA
Insulation Resistance(MΩ)	≥20
Ground Resistance(Ω)	≤0.1

1.3 Safety Operating Limit

Tightness Test Pressure(MPa)	3.8-4.0
Max. Operating Pressure	
High Side(MPa)	H3.2/L2.0
Low Side(MPa)	
Compressor FreeSpace(Without Oil)	
High Side(L)	H1.0/L3.6
Low Side(L)	
Max. Refrigerant Charge(kg)	See Notes
Discharge Temperature Limit(°C)	≤125 (120mm to compressor discharge connection and well insulated)
Start-Stop Interval	See Notes

Performance Condition:

Condition	Condition Description
a	Rated Condition
b	Max. Load Condition, 90% Rated Voltage
c	Rated Condition, A Weighted Sound Power
d	Rated Condition, Max Operating Normal Displacement of Compressor Housing
e	Discharge Pressure and Suction Pressure: Saturated Refrigerant Pressure at 40°C
f	Max. Load Condition

2 Rated Condition, 48 Hours Break-in-Running before implementing Performance and Sound Testing

Item	Rated Condition	Max. Load Condition
E.T.(°C)/C.T.(°C)/S.H.(K)/ S.C.(K)/A.T.(°C)	-6.7/48.9/11.1/0/35	10/65/11.9/0/46.1
Cooling Capacity Deviation	≥92.5%	-
Power Deviation	≤107.5%	-
COP Deviation	≥92.5%	-

3 Internal Protector

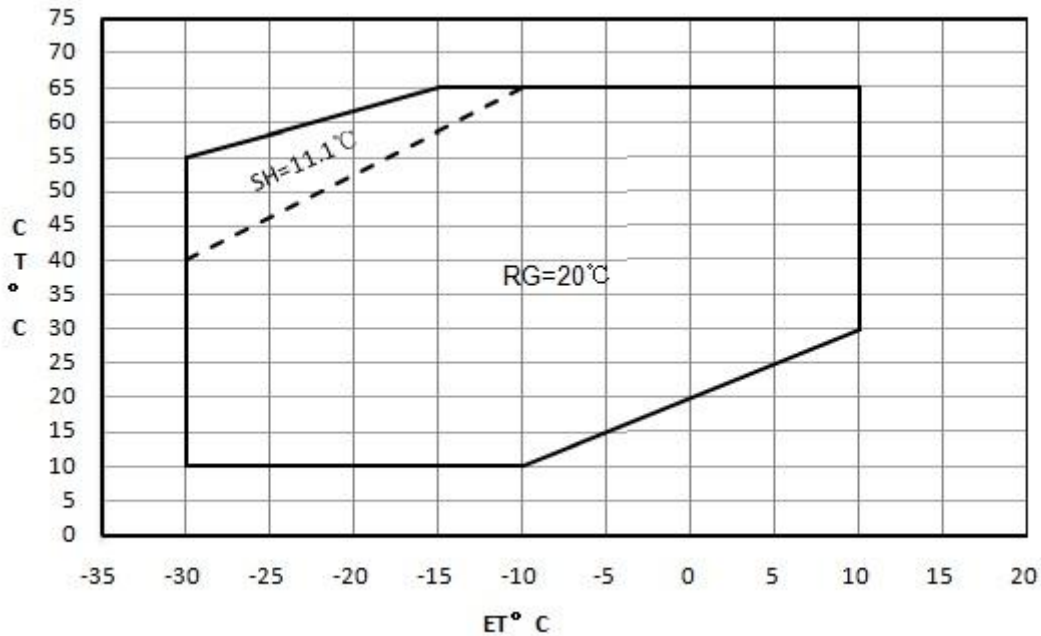
Protection Method	Config	Parameter		
		Vendor	Vendor1	Vendor2
Internal Overload Protector	With	Model	15HM2495-XX	
		Open Temp.(°C)	105±5	
		Close Temp. (°C)	61±9	
		Short Time Trip	65A 2-10s	A s
		Internal Pressure Relieve Valve	With	-MPa

4 Accessory

YM34E3G-100			
Item	Name	P.N.	PCS
1	Grommet	070-0003-00	4
2	Sleeve	010-0014-00	4
3	StartBox	110-0076-02	1
4			
5			

## 5 Compressor Operating Envelope

### 5.1 Compressor Operating Envelope



### 5.2 EVI control logic(only for EVI module)

- Recommend system subcooling 5K
- $DLT \leq 95^\circ\text{C}$ , control superheat of injection line=5K
- $DLT > 95^\circ\text{C}$ , control  $DLT=95^\circ\text{C}$
- Max injection pressure  $\leq 2.0\text{MPa}$

## 6 Compressor Performance Sheet

- Performance Based on Superheat is within the Operating Envelope, Subcooling after Condenser is 0K;
- Performance Calculated by Coefficients of Polynomial is Only Suitable for the Condition within Operating Envelope
- Capacity, Power can be Calculated by Coefficients of Polynomial

6.1 Performance Table

Item	E.T.(°C)	-20	-10	0	10
	C.T.(°C)				
Heating Cap.(W) (Cooling Cap.)	50				
	40				
	30				
Cooling Cap. (W)	50	2806	4087	5793	8079
	40	3278	4793	6842	9578
	30	3697	5446	7837	11022
Power(W)	50	2283	2495	2686	2849
	40	1930	2110	2281	2434
	30	1638	1794	1952	2104

6.2 Ten Coefficients of Polynomial

Expression	$z = p_0 + p_1 \cdot x + p_2 \cdot y + p_3 \cdot x^2 + p_4 \cdot x \cdot y + p_5 \cdot y^2 + p_6 \cdot x^3 + p_7 \cdot x^2 \cdot y + p_8 \cdot x \cdot y^2 + p_9 \cdot y^3$		
Description	z: Cooling Capacity(W) or Power (W) Specially: Heating Capacity(W)=Cooling Capacity(W)+Power (W) x: E.T. °C y: C.T. °C p0~p9: Coefficients of Polynomial		
Cooling Cap. Factor	Value	Power Factor	Value
p0	11131.777674	p0	1339.947647
p1	394.9082	p1	18.06358
p2	-130.264509	p2	12.751094
p3	5.594683	p3	0.141625
p4	-3.951924	p4	-0.194285
p5	0.997476	p5	0.211986
p6	0.025554	p6	-0.001201
p7	-0.053952	p7	-0.005645
p8	-0.000098	p8	0.003778
p9	-0.010554	p9	0.001428

Notes: Coefficients of polynomial are based on the fitting results of some sample data, which can be used as a reference of compressor selection, but cannot completely eliminate customer's test.

## 7 Notes

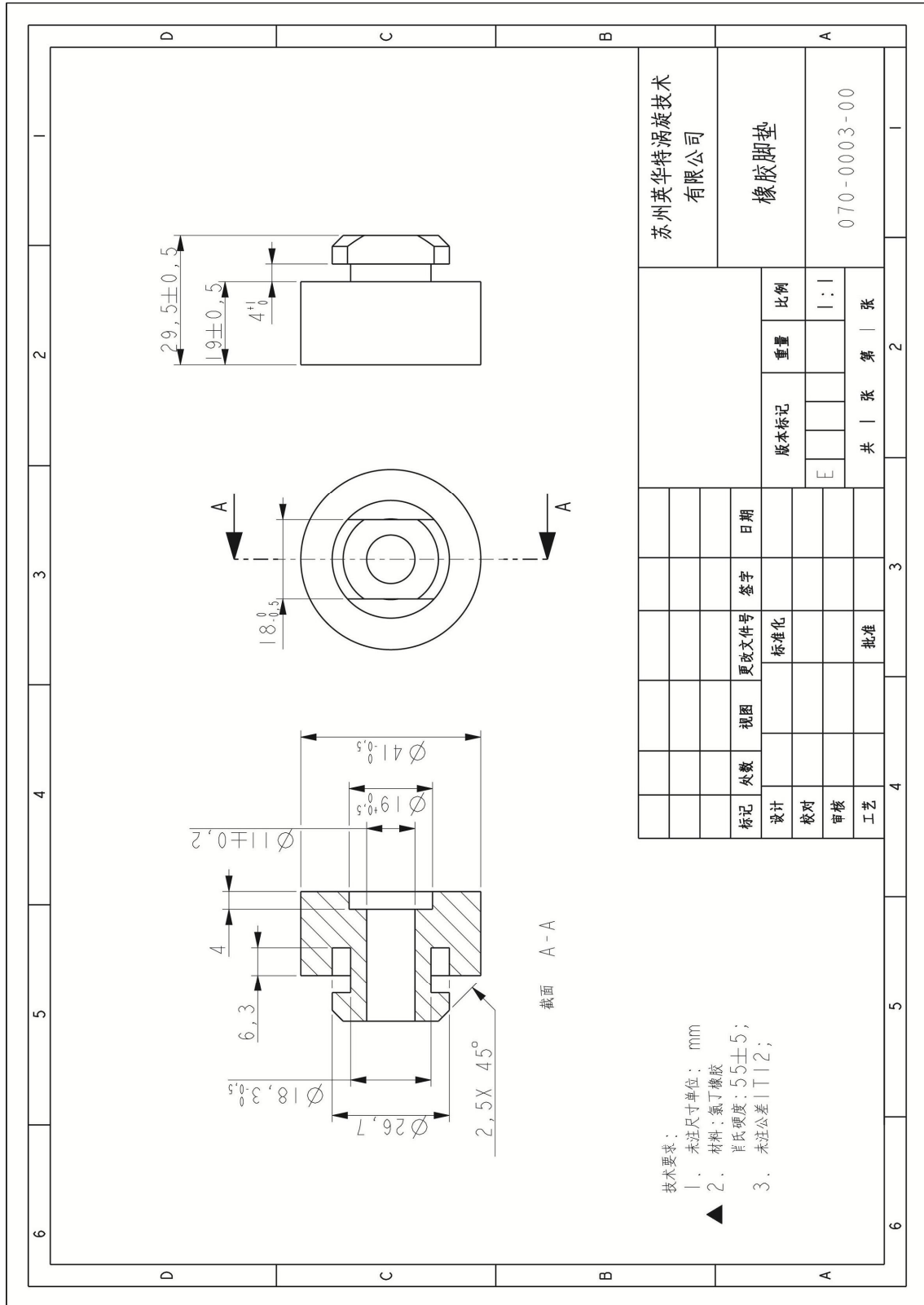
- 7.1 It is not allowed to perform vacuum in the system by using the refrigeration compressor. The compressor can start only after the refrigerant is charged. In some cases, such as on the field site, if it is limited by the situation that can't charge the required volume of refrigerant, 50% of the required refrigerant is charged necessary before the compressor starts. Double check the system and make sure everything is under safe status, then power on the compressor and charge the remained refrigerant when the compressor is running.
- 7.2 It is not allowed to charge the refrigerant from the suction or discharge line closer to the compressor. The charge port should be arranged on the connection pipe of suction line accumulator or receiver, which is on the side far away from the compressor, to avoid the liquid refrigerant flood back.
- 7.3 Refrigerant charge limitation: the ratio between the weight of oil and refrigerant should be  $\geq 0.4$ .
- 7.4 It is not allowed to vacuum by compressor, not allowed to run the compressor without refrigerant, and not allowed to run the compressor in the reversed direction for long duration.
- 7.5 The compressor can only work with approved refrigerant.
- 7.6 The compressor is not allowed to work outside its envelope, the system should guarantee the suction line superheat and avoid the liquid refrigerant flood back.
- 7.7 When the suction and discharge plugs are removed, the assembly and brazing should be done in 15 minutes.
- 7.8 The frequently start/stop should be avoided. The suggested minimum continuous running time is 10 minutes to guarantee the safe oil level ( $\geq 50\%$  initial charge volume), the suggested minimum interval duration between start and stop is 3 minutes.
- 7.9 The deviation of supplied voltage should be less than  $\pm 10\%$  of rated voltage.
- 7.10 A 70W crankcase heater is recommended to avoid the refrigerant migration during the off cycle and flood start. The crankcase heater should be powered on 12 hours earlier than the first start or restart after long duration off.
- 7.11 The system should be equipped with necessary protection devices, such as pressure, temperature, oil return, overcurrent and phase fault, etc.
- 7.12 The compressor is not allowed to lay down or place upside down during transportation, stock and installation. The maximum inclination is  $15^\circ$  when the compressor is running.







## 8.3 Grommet Drawing





10 Application

See Details in the 《YM serial MBP refrigerant scroll compressor application manual》